Qty:

Date:

Thursday, 28/05/2009 9:11:46 AM

User: Julie Dawson

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

S.O. No. :

Job Number **Estimate Number**

: 48238

P.O. Number

Prsht Rev.

First Issue

Previous Run

: 10071

This Issue

: 28/05/2009

: NC

: //

: 48111

: PURCHASED PARTS Type

Part Number

Drawing Name

: D30153

Drawing Number

. D3015 REV. B

: LOCKNUT

Project Number

: N/A : B

Drawing Revision Material

Due Date

: 04/06/2009

Each

Written By

Checked & Approved By

Comment

: Est: A 01.06.28

New Issue SM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

CH09105129

500

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/0: <u>XX</u>83

Description: SS locknut with nylon insert

Possible Supplier: Acklands P/N: PFS LNNC516S1

Material release note required

2.0

PFSLNNC516S1

Lock Nut



Comment: Qty.:

1.0000 Each(s)/Unit

Total: 300.0000 Each(s)

LOCKNUT

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

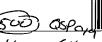
Recieive & Inspect for Transit Damage Ensure Material Release Note is attached

4.0 QC6 DIMENSIONAL CHECK





Comment: DIMENSIONAL CHECK





5.0

PACKAGING RESOURCE #1

PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



Dart Aerospace Ltd

	•														
W/O:		WORK ORDER CHANGES													
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector								
Part No:		PAR #:	PAR #: Fault Category: NCR: Yes No DQ												
	Reso	olution:	Disposition	:	QA: N/C Closed: Date:										
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)									
DATE	STEP	Description of NC	<u> </u>					Approval	Approval						
		Section A		QC Inspector											
						ŀ									

NOTE: Date & initial all entries

Date: 1 User:

Thursday, 28/05/2009 9:11:46 AM

Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Job Number: 48238

Part Number: D30153

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



mf 09-06-08

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

		•														
W/O:			WORK ORDER CHANGES													
DATE	STEP	PR	OCEDURE CHAN	Ву	Date	Approval Chief Eng / Prod Mgr	Approval QC Inspector									
			<u> </u>													
Part No:		PAR #:	Fault Categ	ory:	NCR: Yes	No DQ	A:									
	Res	olution:	Disposition	;	_ QA: N/C Closed: Date:											
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCI	R)										
DATE	STEP	Description of NC		Corrective Action Section	Verificat			Approval Approva								
DATE	OIL!	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector							

NOTE: Date & initial all entries

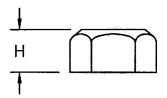




DESIG	#	DRAWN BY	DART AEROS HAWKESBURY, ON	
CHECK		APPROVED	DRAWING NO.	REV. B
_	TA-	1 1	D3015	SHEET 1 OF 1
DATE			TILE	SCALE
03.0	7.15		LOCKNUT	NTS
Α		01.05.03	NEW ISSUE	
В		03.07.15	ADD D3015-7	

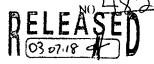
SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.



	PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
			Η	
	D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
¥)	D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
	D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
	D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1
				SHOP COPY

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CILANDS RAINGER

ACKLANDS - GRAINGER INC. 765 CAMERON ST. HAWKESBURY ON K6A 2B7

(613) 632-2739

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY K6A 1K7

ACKLANDS - GRAINGER INC. PO BOX 2970 R E M I T

T O

WINNIPEG MB R3C 4B5 E SHIP TO

DART AEROSPACE LTD ; 1270 ABERDEEN ST **HAWKESBURY**

K6A 1K7

PACKING SLIP ONLY INVOICE TO FOLLOW PAGE PAGE NO

PACKING SLIP# 1417 0391215

1 of 1

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